

James Aurilio (PSE), James Brutus (PSE), Logan Farley (EEL)





### **Presentation Overview**

- Design Overview
- Electrical Design
- Optical Design 1
- Optical Design 2
- Problems Encountered



### **Initial Design Overview**

#### **Design Goals and Specifications**

Specification	Description	
Power	Powered by a standard USB connection and Rechargeable	
Battery Life	1 Hour (1 Hour, 15 min Charge-Time)	
Accuracy	90%+ of trace elements discovered	
Mean Test Sample Response Time	30 seconds	
Cost	< \$1000	
PCB	Should be less 10in x 10in x 10in	
Concentration Detection Precision	Detects chlorophyll in concentrations as low as 100mg/g	





#### Spectrophotometry

- VIS Spectrophotometry (400-700nm)
- Limited Inorganic Ion Detection
- Wavelength Selection
- Lambert-Beer Law
- Molecule Standard Wavelength Absorption Profiles



#### Lambert-Beer Law

#### Equations:

- $T = I/I_0$
- A = log(1/T)
- $A = CL\epsilon$

- T: Transmission, I: Output Intensity, I<sub>0</sub>: Input Intensity
- A: Absorption
  - C: Concentration, L: Impurity Length, E: Extinction Coefficient





#### Wavelength LEDs

- LED430L (430nm)
- LED505L (505nm)
- LED660L (660nm)

#### Photodiode

- BPW77NA
  - 400-1000nm Response Range





#### **Chlorophyll Absorbance Spectra**





#### Wavelength LEDs

- LED430L (430nm)
- LED505L (505nm)
- LED660L (660nm)

#### Phototransistor

- BPW77NA
  - 400-1000nm Response Range















#### Photodiode

- BPW77NA
  - Active Area Diameter: Ø0.25 mm

Sample Placement





#### Spectrophotometry

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#### **Wavelength Selection**

- Wavelength Separation of White Light
  - Diffraction/Refraction
- Varying Set Wavelength LEDs



- 1. Diffraction Grating
- 2. Prism
- 3. Acousto-Optic Modulator
- 4. Electro-Optic Modulate









### **Current Block Diagram**







# **Schematic Design**







# **Power Supply**

USB Powered 5V Charges the battery

Rechargeable with Lithium Ion Battery 3.7V - 4.2V

Battery Goal of 1 hour of continuous use

15 min charge time







# **Battery Charging**

MCP73831 by MicroChip Example Circuit





### **Power Supply Schematic**







### **Schematic Design**

5v to 3.7v convertor 94.2% Efficiency Rating WEBENCH



#### 3.7v to 5v convertor 91.4% Efficiency Rating WEBENCH







#### MCU

Raspberry Pi Pico Based on RP2040 MCU ~\$4

Brain of the operation Handle all calculations and computations

Can Output 3.3V







MCU









HD44780 IIC I2C1602 LCD Display

 $\sim$ \$11 for 2

SPI interface

3.3V - 5V







### **Choosing Between Options**

Rotation-stage diffraction element • Too many moving parts in Optical Design	<ul> <li>Electro-optic modulator</li> <li>Too selective, does not allow for broad selection of wavelengths</li> </ul>	<ul><li>3-color LED options</li><li>Input</li></ul>
Raman spectroscopy (UV) • Highly costly for source/detector, difficult to get enough power to be captured	Absorption (VIS) <ul> <li>Cheaper option, reliable power throughput</li> </ul>	



### **Optoelectronics**

#### Photodetector Selection

Sensitive to light across the visible spectrum

- a. Amplified photocurrent production compared to photodetector
- b. Resilient to aberrations in voltage and current
- c. Cheap and amplifiable



BPW77NA Phototransistor without glass dome casing

Item #	Wavelength Range	Optical Power	Viewing Half Angle	Collector Emitter Max Voltage	Cost
BPW77NA	400-1000 nm	7.5 to 15 mA	10°	70 V	\$3.24



### **Optoelectronics**

#### **Photodetector Selection**

Consideration is given to the difference in relative response based on wavelength



#### BPW77NA Phototransistor spectral responsivity

ltem #	Wavelength Range	Optical Power	Viewing Half Angle	Collector Emitter Max Voltage	Cost
BPW77NA	400-1000 nm	7.5 to 15 mA	10°	70 V	\$3.24



#### **Photodetector Selection**

Consideration is also given to the logarithmic response to irradiance in expecting a response





Item #	Wavelength Range	Optical Power	Viewing Half Angle	Collector Emitter Max Voltage	Cost
BPW77NA	400-1000 nm	7.5 to 15 mA	10°	70 V	\$3.24



### **Optoelectronics**

#### Amplifying Circuit Decisions

- Current from phototransistor would be too low
- Amplifier circuit "captures" current and reads it as a voltage
- Voltage is then amplified to a readable degree



Circuit design for a transimpedance amplifier circuit





## Financing

- Estimated Project Funding

   ~\$530
- Price may change with implementation of optical equipment
- Availability of part selections

ltem	Cost	Quantity	Total Cost
MCU	\$30	1	\$30
Display	\$50	1	\$50
PCB	\$50	1	\$50
Breadboard	\$20	1	\$20
Optical Array	\$20	1	\$20
Photodiode and Mount	\$36	1	\$36
Lens	\$40	2	\$80
Diffraction Grating	\$20	1	\$20
Mirror	\$30	1	\$60
Fiber Optic Light Guide	\$80	1	\$80
Power Supply PCB	\$25	1	\$25
Glass Vials	\$10	1	\$10
MicroUSB connectors	\$2	2	\$4
Misc Electronic Parts	<\$50	TBD	<\$50
TOTAL COST			<\$530





# **Group Responsibilities**

Components:	Farley	Aurilio	Brutus
Optical Design		"Casing"	Complete
Input light source		Helped	Complete
Photodetection		Complete	
Aqueous contaminant research			Complete
Schematic Design	Complete		
PCB Design	Complete		
Electronic Components	Complete		
Coding	Helped	Complete	





## **Specification 1 Demo**

	Specif	ication 1 - Mean A	Absorption for Ea	ch LED	
Blue LED	(430 nm)	Green LED	) (505 nm)	Red LED	(660 nm)
Chloropyll Concentration	Measured Voltage	Chloropyll Concentration	Measured Voltage	Chloropyll Concentration	Measured Voltage
0mg	2.2	0mg	1.9	0mg	2.3
10mg	0.7	10mg	0.8	10mg	0.8
10mg	0.6	10mg	0.5	10mg	1
10mg	0.6	10mg	0.7	10mg	0.8
10mg	0.8	10mg	0.7	10mg	1
10mg	0.6	10mg	0.6	10mg	0.9
10mg	0.6	10mg	0.6	10mg	0.9
10mg	0.8	10mg	0.8	10mg	0.9
10mg	0.7	10mg	0.7	10mg	0.8
10mg	0.5	10mg	0.6	10mg	0.9
10mg	0.6	10mg	0.5	10mg	1
Mean Voltage Drop at 100mg of Chlorophyll Concentration	1.55	Mean Voltage Drop at 100mg of Chlorophyll Concentration	1.25	Mean Voltage Drop at 100mg of Chlorophyll Concentration	1.4



### **Specification 2 Demo**

Specification 2 - Concentration Limits		
Red LED (660 nm)		
Chlorophyll Concentration	Measured Voltage	Approximate Voltage Change
0mg	2.3	0
3.3mg	2	0.3
6.6mg	2.1	0.2
10mg	1.3	1
13.3mg	1.5	0.8
16.6mg	1.2	1.1
20mg	1	1.3
23.3mg	1.1	1.2
26.6mg	0.9	1.4
30mg	1	1.3
33.3mg	0.8	1.5
36.6mg	0.7	1.6
40mg	0.7	1.6
43.3mg	0.6	1.7



### **Specifications 3 Demo**

		Response Time to Produce Mean
Test #	Voltage Reading Sample Count	Voltage (s)
Test 1	156	31
Test 2	156	30
Test 3	156	29
Test 4	156	30
Test 5	156	30
Test 6	156	28
Test 7	156	28
Test 8	156	30
Test 9	156	29
Test 10	156	29
Average	156	29.4





# Questions?

